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A NOVEL CAPACITIVE SENSING PRINCIPLE FOR MICRODEVICES

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ABSTRACT

Conventional capacitive sensing places significant limitations on the sensor design due to the pull-in instability caused by the electrostatic force. The main purpose of this study is to examine a low-cost novel capacitive sensing principle based on electrostatic balance which promises to avoid these design limitations. The approach uses an asymmetric electric field on a structure with fingers that can generate a repulsive force while the gap is low and create an attractive force while the gap is large. The size and thickness of the fingers are also responsible for creating repulsive or attractive forces on the structure. This approach has recently been applied successfully in the design of capacitive actuators to provide a repulsive driving force. A new design principle for capacitive sensing is described that avoids pull-in instability by designing the fingers such that the structure is at the equilibrium.

INTRODUCTION

Electrostatic transduction relying on simple capacitors is the most common sensing and actuation method in MEMS because of its simplicity and high efficiency [1-4]. Electrostatic MEMS include micro inertial sensors, pressure sensors, flow sensors, micro mirrors, switches, micro motors, etc. The most common forms of electrostatic sensing and actuation are based on either simple parallel-plate capacitors or comb-drive configurations. Due to the electrostatic force, the movable electrodes will overcome the restoring force of the supporting structure leading to the collapse to the fix electrodes if the applied voltage is too big or the gap between the aligned electrodes is too small. Conventional capacitive sensing and actuation thus places significant limitations on the sensor and actuator design due to the pull-in instability caused by the electrostatic force. Taking the capacitive sensing in miniature microphone for example, limitations lie in the following aspects [5]: 1) the electronic noise performance of the microphone cannot be improved freely by increasing the bias voltage due to the collapse of the diaphragm against the back plate; 2) in order to survive from the pull-in instability of the diaphragm, the sensitivity of the microphone is limited due to the small bias voltage and the large stiffness of the support; 3) the narrow air gap between the diaphragm and the back plate is a primary source of thermal noise.

Pull-in instability continues to become increasingly important for the design of electrostatic MEMS and NEMS devices [1, 6]. Many experimental and theoretical studies have been done on the pull-in instability problem involved in actuation. And various approaches such as the pre-stress combdrive method [7], voltage control method [8], additional suppression comb electrodes [9], and offset-drive method [10] etc. have been presented to control the pull-in or extend the actuator travel range beyond the limitation of pull-in. Taking advantage of the electrostatic repulsive force, He and Ben Mrad proposed an electrostatic actuation principle which can enlarge the driving range without the limitation of pull-in. This principle has been applied successfully in the design of capacitive actuators [11-13].

A novel capacitive sensing principle is described in this paper inspired by the actuation method based on the repulsive force. As the actuation approach uses an asymmetric electric

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field on a structure with fingers that can generate a repulsive force while the gap is low and create an attractive force while the gap is large, this novel capacitive sensing principle can balance itself so as to overcome pull-in instability by designing the sensing structure such that it is at the equilibrium. A new concept for condenser microphone design is presented based on this novel approach.

1 ILLUSTRATION OF THE REPULSIVE STRUCTURE

As has been shown previously, groups of identical structures which are comprised of fixed fingers f_1 , f_2 , and movable fingers f_3 can provide a force on the movable fingers f_3 while the electrical potential of various fingers is different [13]. The structure which can generate a repulsive force is shown as Figure 1. Suppose the number of movable fingers is N, the length of the finger is L, the thickness and width of the fingers are t and wrespectively, the distance between the unaligned and fixed finger f_2 is d, the gap between f_2 and f_3 is g, the electrostatic force F can be expressed as:

$$F = \frac{NV^2L}{2}\frac{dC}{dg} \tag{1}$$

Where *C* is the capacitance of an elementary cell which is divided by Neumann boundary.





In the present study, the 2-D electric field is simulated numerically using a finite element approach (using *COMSOL*). In the simulation, the thickness *t*, width *w*, distance *d* and length *L* of all the fingers are $0.5\mu m$, $5\mu m$, $5\mu m$, 1m respectively. The electric potential of the single cell divided by Neumann boundary is considered to be the same as there are many group of elementary cells. Surfaces of the f_1 are grounded while the electric potential on the surfaces of f_2 and f_3 is 1V. A larger boundary with zero surface charge density is established in the outside of the electrodes. The material of the electrodes is silicon, while the rest of the material in the boundary is air.

The electric field of the repulsive structure is shown in Figure 2(a) while the gap g is $2\mu m$. Figure 2 (b) shows the surface electric field of the movable finger f_3 . The electrical field is asymmetric on the upper and bottom surface of the movable finger f_3 which will generate a repulsive force.



Figure 2. Electric field

2 SENSING PROPERTIES CHARACTERIZATION

The properties characterization including the electrostatic force, the capacitances of various parts, and the surface charge density are studied in the following to illustrate the principle of the novel capacitive sensing.

The electrostatic force f_3 per unit length of the movable finger described above is shown as Figure 3. This simulation result agrees well with those of the previous of the repulsive capacitive actuator [12]. The repulsive force decreases as the gap *g* increases from zero and turns into an attractive force if the gap *g* exceeds about 5.5 μ m.



FIGURE 3. Force variation with gap

The capacitance of an elementary cell can be expressed by the following equation:

$$C = \frac{\delta A}{V} \tag{2}$$

Where, A is the surface area, V is the applied voltage, and δ is the surface charge density, which can be obtained by simulation.



FIGURE 4. Capacitance and surface charger density

The composition of the capacitance and surface charge density in the half of an elementary cell is shown in Figure 4. For the half of an elementary cell, its capacitance is composed of the capacitance C_1 (Capacitance between f_1 and f_2) and C_2 (Capacitance between f_1 and f_3). As the total capacitance C of an elementary cell is twice of the half one, so it can be expressed as the following equation:

$$C = 2C_1 + 2C_2 \tag{3}$$

Capacitance variations as a function of the gap g in an elementary cell are shown in Figure 5. Because the length of the structure is much longer than the width, the capacitance at the end surface of the structure is ignored. Capacitance between f_1 and f_3 decreases with the gap while capacitance between f_1 and f_2 increases, and their combined action contributes the increment of the total capacitance C while the gap is small. However, the total capacitance C drops with increasing gap while the gap distance is larger than 5.5μ m.



FIGURE 5. Capacitance variation with gap in an elementary cell

As the surface charge density of various surface areas on various fingers can be obtained by simulation, we can calculate the capacitances between various fingers. Capacitance in the equation (3) can be expressed as:

$$C = 2(\delta_{11}A_{11} + \delta_{12}A_{12} + \delta_{13}A_{13})/V = 2\delta_{1}A_{1/2}/V$$
(4)

$$C_1 = (\delta_{21}A_{21} + \delta_{22}A_{22} + \delta_{23}A_{23})/V = \delta_2 A_{1/2}/V$$
(5)

$$C_2 = (\delta_{31}A_{31} + \delta_{32}A_{32} + \delta_{33}A_{33})/V = \delta_3 A_{1/2}/V \tag{6}$$

Where $A_{1/2}$ is the total area of a half finger and δ_1 , δ_2 , δ_3 are the effective surface charge density value of various fingers. According to (3)-(6), the surface charge density value of fl can be expressed as:

$$\delta_1 = \delta_2 + \delta_3 \tag{7}$$

The sensing principle we investigate is based on using asymmetric electric field on the moving finger f_3 , which creates repulsive force for small gaps and generates attractive force for large gaps, as shown in Figure 3. Hence, it can be designed to balance itself to avoid pull-in.

As the capacitance of the sensor is determined by the geometry of the structure, the sensing structure design will decide the performance of the capacitive sensor. To move a step further for the sensor design, we have studied the surface charge density δ of the various finger surfaces with an applied the unit voltage, 1*V*, to investigate the influence of the structure geometry. The surface charge density variation with gap *g* is shown in Figure 6, where Figure 6(a) is the effective surface charge density δ_1 , δ_2 , δ_3 of various fingers as shown in figure 4. Being a property of electric field shown as equation (7), the surface charge density δ_1 is the sum of δ_2 and δ_3 .

Figure 6(b) shows the surface charge density δ_{32} and δ_{21} of the aligned surfaces between f_1 and f_2 . When the gap is very small, the difference between surface charge density of the two areas is approximately zero. As the gap increases, the surface charge density of the two surface areas deviates rapidly which means that charges flow to the stationary electrode rather than the moving electrode. Because of the difference in charge concentration on the two surfaces as the gap increases, the repulsive force changes to the attractive force as shown in Figure 3.

Figure 6(c) shows the surface charge density of the four upper and bottom surfaces which are unaligned. The bottom of f_1 and f_2 have similar surface charge density, δ_{22} and δ_{12} almost keep unchanged with the variation of the gap. The surface charge density δ_{31} in the upper of f_3 is sensitive to gap change and decreases rapidly. The surface charge density δ_{11} of f_1 increases while the gap is small and decreases while the gap is large.

Figure 6(d) demonstrates the surface charge density δ_{13} , δ_{23} , δ_{33} on the sides of the fingers. The surface charge density δ_{13} , δ_{23} , δ_{33} on the side areas are larger than that of other surface areas talked above when the gap is small.

From the surface charge distribution, we can explain the change in the nature of the force seen in Figure 3. As the gap increases, the surface charge density δ_{32} of the bottom surface of f_3 increases at first and then decreases as shown in 6(b). At the same time, the surface charge density δ_{31} and δ_{33} in the upper and side surface of f_3 are always decreasing shown as 6(c). The surface charge density change with the variation of the gap g contributes to the electrostatic force change shown in figure 3.

3 ESTABLISHMENT OF THE SENSOR MODEL

As mentioned above, the sensing structure can always be balanced at the equilibrium by the combined effect of the electrostatic force and the elastic force of the supporting beams. Figure 7 shows the sensor model with the capacitive sensing structure. In this figure, (a) shows the in-operation state of the sensor, (b) is the state when the sensor is electrified, and (c) depicts the detection of the signal such as the sound pressure p(t).

Parameters in this figure are interpreted as the following:

k: Stiffness of the structure;

 g_0 : Initial gap distance;

*x*₀: The distance of the equilibrium position from the initial position after electrification;

 F_{e0} : Electrostatic force after electrification;



(a) Effective Surface charge density of each finger

(b) Surface charge density of aligned areas

FIGURE 6. Surface charge density variation with gap

F: Sensing signal such as the force caused by the sound wave pressure p(t);

 ΔF_{e} : Variation of electrostatic force to the sound wave. After electrification, the prestress force F_{o} of the diaphragm caused by the electrostatic force can be written as:

$$F_0 = k x_0 = F_{e0}$$
 (8)

Under the influence of the sound wave pressure p(t), the deformation x of the diaphragm is:

$$x = \frac{F - \Delta F_e}{k} \tag{9}$$

In order to increase *x*, the stiffness *k* will be designed to be very small. Due to the electrostatic force, the capacitive sensing structure will be moved to the equilibrium after electrification automatically. At this working status, the sensor will avoid pullin instability. To design x_0 to be small, the prestress force F_0 should be small, which suggest the initial gap should be chosen at the distance where the electrostatic force F_{e0} is 0.



FIGURE 7. Sensor model

There are various parameters which will influence the initial balance gap distance of the electrostatic force and the performance of the capacitive sensing, such as the applied voltage V_1 (f_1 and f_2), V_2 (f_1 and f_3), and the inherent structure parameters including the size of the elementary cell, the thickness t, and the distance d. To apply the present sensing approach more effectively, in the following we examine the effects of the elementary cell size on the capacitance and electrostatic force. The effects of enlarging the elementary cell size of 2 on the force and capacitance are shown as Figure 8 and 9, respectively. As the width of a single finger examined previously is $5\mu m$, the enlarged finger width is 10um. The change rate of the force and capacitance to the gap variation will decrease when the cell size is bigger.





FIGURE 9. Capacitance comparison of various size in an elementary cell

In addition, the balance gap position of the electrostatic force is increased with the increase of the cell size. Shown as

Figure 8, the balance gap position is about $11\mu m$, which is 2 times larger than the balance gap $5.5\mu m$, when the size scale is enlarged by 2 times. So it is better to choose the small elementary cell size in order to make the sensor more sensitive. Moreover, we can design more groups of elementary cells in a specific total sensor size if each elementary cell size is small.



FIGURE 10. Force comparison of various thickness



FIGURE 11. Capacitance comparison of various size in an elementary cell

As the surface charge density of the side surfaces are high, the influence of the size surfaces on the force and capacitance is dramatic if the size of thickness and the width are similar. Figures 10 and 11 show the force and capacitance comparison when the thickness of the sensing structures are different. The width w, distance d of the finger are both $2\mu m$, and the thickness are $1\mu m$ and $2\mu m$ in the simulation. As shown in figure 10, the force balance position is larger when the thickness is $2\mu m$. During sensor design, the initial balance position of the electrostatic force can be modified by changing the thickness of the fingers.



FIGURE 12. Electric potential of the sensing fingers

All the capacitances of various fingers in an elementary cell are larger when the thickness is $2\mu m$, as shown in figure 11. The total capacitance and the capacitances of the F2 are increased uniformly as the increment of the thickness, while the movable finger F3 capacitance stays approximately constant. Figure 12

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[7] Chiou JC., Lin YJ., 2005, "A Novel Large Displacement Electrostatic Actuator: Pre-stress Comb-drive Actuator," J. Micromech. Microeng., 15(9), pp. 1641-1648. shows the electric potential of the sensing fingers while the thickness is $1\mu m$.

4 CONCLUSION

A novel capacitive sensing principle based on electrostatic balance is described in this paper. The concept is based on repulsive force fingers introduced before by He at al [11-13]. The simulation results based on finite element analysis using COMSOL indicates that this capacitive sensing approach can avoid pull-in instability. Instead of conventional parallel-plate electrodes, elementary sensor cells are used that consist of aligned, unaligned and moving fingers. The elementary cell of the sensor is investigated from the area charge density perspective to analyze the force and capacitance on the fingers. The different distributions of the surface charge density in the various surface areas of the movable finger contribute to the generation and variation of the electrostatic force which can be used to keep the sensing structure at equilibrium. The performance of the sensing structure and the balance position of the electrostatic force may be adjusted by reducing the size scale of the elementary cell and modifying the thickness of the fingers. Further work should be done to apply this novel capacitive sensing approach into practice.

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